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TCODE.

CR01, CR02, CR03

KOLOM	DESKRIPSI	INPUT	WAJIB
Plant	Plant	MD01	Ya
Work Center	Nama Mesin F-LINE	F-LINE	Ya

Tab – Basic Data

KOLOM	DESKRIPSI	INPUT	WAJIB
Person Responsible	User yang bertanggung jawab	01	No
Location	Area Mesin	1	No
Usage	Mesin di gunakan	009	Yes
Standard Value Key	Parameter Pendukung Mesin	INK1	Yes

Tab – Default Value

Change Work Center: Default Values

Plant: MD01 FMCG MEGA 1
Work center: F-LINE F-Line Mesin

Basic data | **Default values** | Capacities | Scheduling | Costing

Operation default values

Control key: PM01 ☒ RefID Plant maintenance - internal
Standard text key: ☐ RefID
Suitability: ☐ ☐ RefID

KOLOM	DESKRIPSI	INPUT	WAJIB
Control Key	Plant Maintenance INTERNAL	PM01	Yes

Tab – Capacities

Change Work Center: Capacity Overview

Plant: MD01 FMCG MEGA 1
Work center: F-LINE F-Line Mesin

Basic data Default values **Capacities** Scheduling Costing

Overview

Capacity category: 001 Machine: F-Line Mesin

Pooled capacity: Control CapacityReduction: 0 Formula-Related
Setup formula: INK_ST Setup: 0 Formula-Related
Processing formula: 0 Formula-Related
Teardown formula: 0 Formula-Related
Other formula:
Distribution:
Int. dist. key:

KOLOM	DESKRIPSI	INPUT	WAJIB
Setup Formula	Perhitungan setup mesin	INK_ST	No

Klik 2 x pada capacity category, untuk Input pengaturan Setup mesin

Plant

MD01

FMCG MEGA 1

Work center

F-LINE

F-Line Mesin

Capacity category

001

F-Line Mesin

General data

Capacity planner grp

000

Capacity planner 001

☐ Pooled capacity

Grouping

Available capacity

Factory calendar ID

Active version

Base unit of meas.

H

Hour

Standard available capacity

Start

08:00:00

Finish

17:00:00

Length of breaks

01:00:00

Operating time

8,00

Capacity utilization

100

No. of indiv. cap.

1

Capacity

8,00

H

Planning details

☐ Relevant to finite scheduling

Overload

%

☐ Can be used by several operations

☒ Long-term planning

KOLOM	DESKRIPSI	INPUT	WAJIB
Capacity Planner Group	Orang yang bertanggung jawab pada perencanaan mesin	000	No
Start	Capacitas waktu start mesin	08:00:00	No
Finish	Capacitas waktu finish mesin	17:00:00	No
Capacity Utilization	Prosen kapasitas mesin	100	Yes
No. of individual Cap.	Jumlah mesin	1	Yes

Tab – Costing

Change Work Center: Cost Center Assignment

HRMS Hierarchy Template

Plant MD01 FMCG MEGA 1
Work center F-LINE F-Line Mesin

Basic data Default values Capacities Scheduling **Costing**

Validity
Start date 13.06.2026 End Date 31.12.9999

Link to cost center/activity types
Controlling Area 1000 CO Europe
Cost Center 4220 Pump Production

Activities Overview

Alt. activity descr.	Activity Type	Activity Unit	R	Formu	Formula description
D/L Man Machine	1420	H	☐	INK_LB	Prod: Labor Time
FOH Fix Machine	1422	H	☐	INK_FF	Prod: FOH Fix Time
FOH Var Machine	1422	H	☐	INK_VF	Prod: FOH Var Time
FS Machine	1427	H	☐	INK_SP	Prod: Supplies
			☐		
			☐		

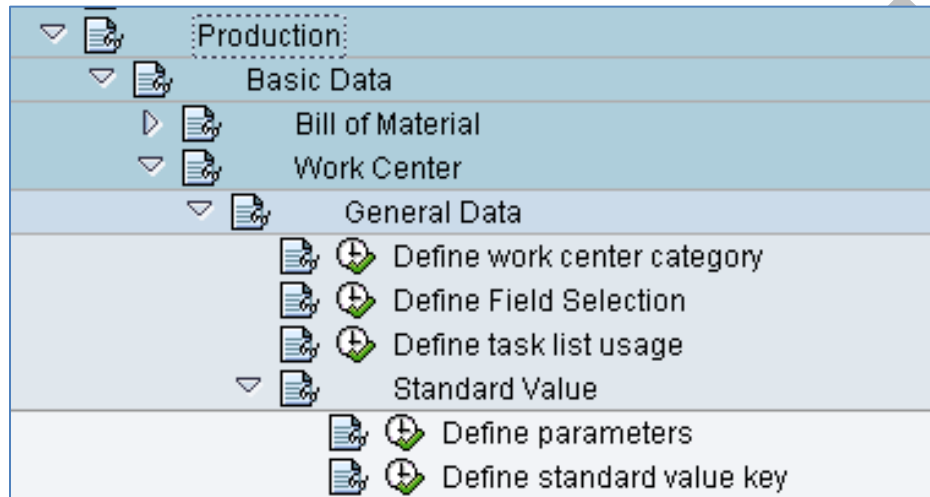
ActType Int.Proc. ☐ ☐

Link to business process
Business Process ☐ ☐
Incentive wages ind. ☐ Record Type Group ☐

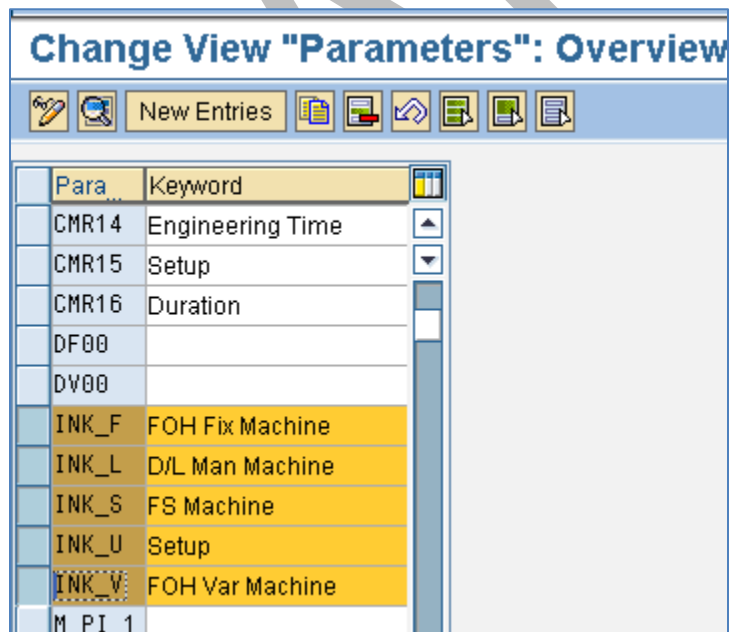
KOLOM	DESKRIPSI	INPUT	WAJIB
Start Date - End Date	Validity Mesin belaku	13.05.2026 – 31.12.2026	Yes
Controlling Area	Company Code & Cost Center	1000, 4220	Yes
D/L Man Machine	LABOR	1420	No
FOH Fix Machine	FOH Fix Mesin	1422	No
FOH Var Machine	FOH Variable Mesin	1422	No
FS Machine	Supplies	1427	No

Mapping Work Center Cost Center dan Activity Type

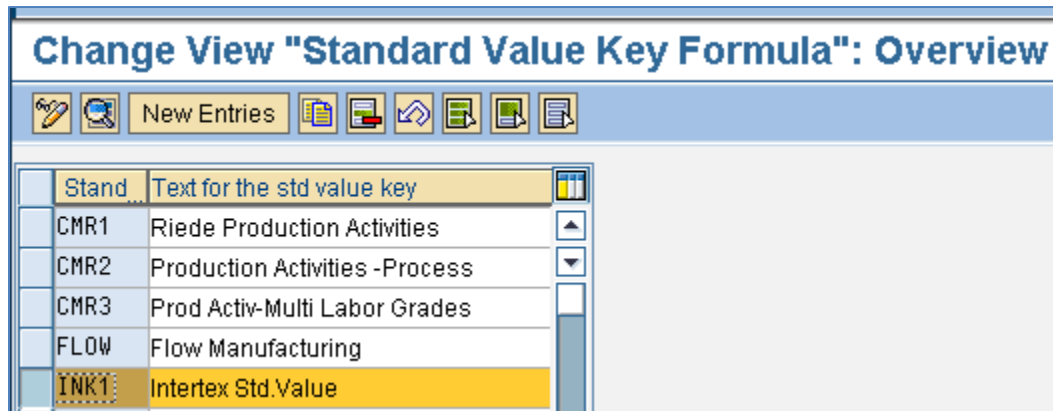
A	B	C	D	E	F	G	H	I	J
Work Center	Std.Value key		Desc.	Uom	Formula	Formula Desc.	Acti.Type		Cost Element
4220	INK1	Labor	D/L Man Machine	H	INK_LB	Prod : Labor Time	1420	DAA Machine Costs	620000
4220	INK1	Fix FOH	FOH Fix Machine	H	INK_FF	Prod : FOH Fix Time	1422	DAA Setup	625000
4220	INK1	Var FOH	FOH Var Machine	H	INK_VF	Prod : FOH Var Time	1422	DAA Setup	625000
4220	INK1	Supplies	FS Machine	H	INK_SP	Prod : Supplies	1427	DAA Machine Costs	620000



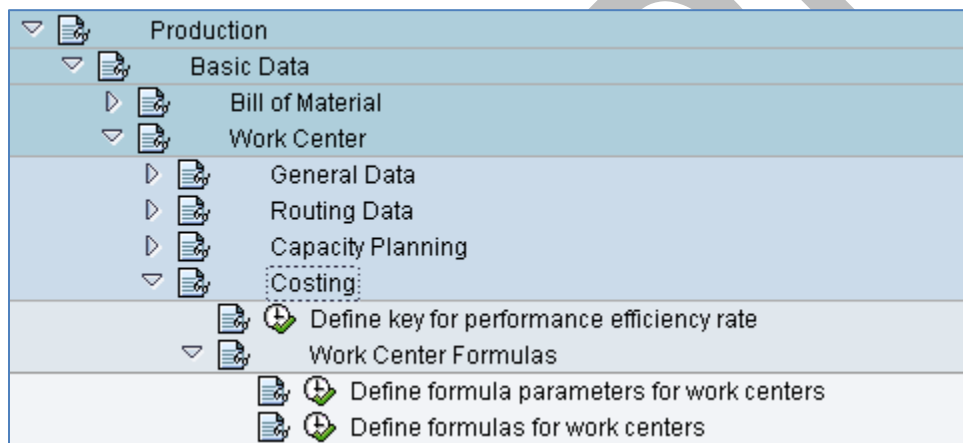
Production → Basic Data → Work Center → General Data → Standard Value → Define Parameters



Production → Basic Data → Work Center → General Data → Standard Value → Define Standard Value Key



COSTING



Production → Basic Data → Work Center → Costing → Work Center Formula → Define formula parameters for work centers

Change View "Parameters": Overview

New Entries

Para	Keyword
CMR14	Engineering Time
CMR15	Setup
CMR16	Duration
DF00	
DV00	
INK_F	FOH Fix Machine
INK_L	D/L Man Machine
INK_S	FS Machine
INK_U	Setup
INK_V	FOH Var Machine
M PI 1	

Production → Basic Data → Work Center → Costing → Work Center Formula → Define formula for work centers

Change View "Formula Definition": Overview

New Entries

Form.	Formula description
CMRF6	Setup - Fixed
CMRF7	Duration
INK_FF	Prod: FOH Fix Time
INK_LB	Prod: Labor Time
INK_SP	Prod: Supplies
INK_ST	Setup
INK_VF	Prod: FOH Var Time
MPI001	

Contoh: INK_FF

Change View "Formula Definition": Details

New Entries

Formula key

Formula

Indicators

☒ Generate
 ☐ PRT Allowed For Reqmts.

☒ Allowed for Calculation
 ☒ Allowed for Scheduling

☐ Work Center for Capacity Reqmts.

Search Fld. for Param.

Parameter

Finish